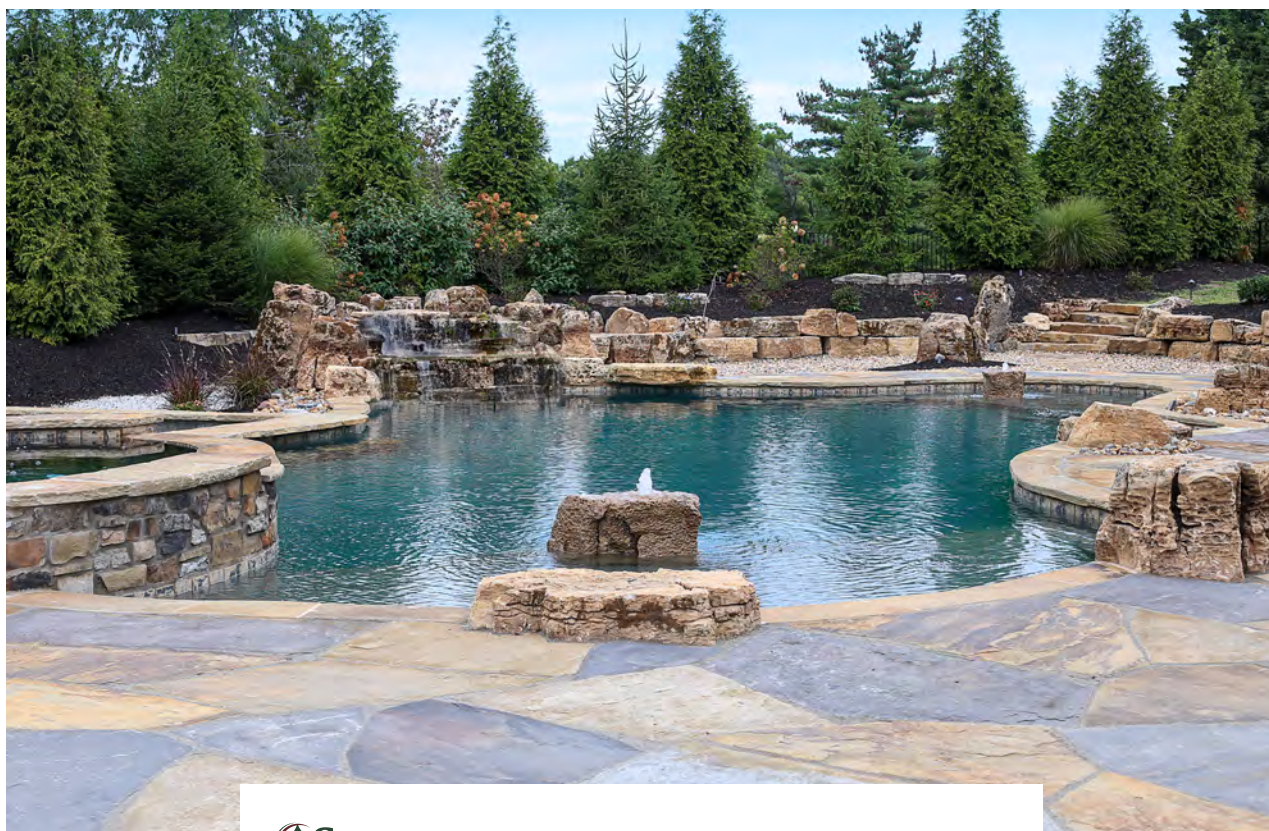




## BLACK HILLS RUSTIC COLLECTION







**LANDSCAPE COLLECTION**



**TOP**

Custom Blend of Black Hills Rustic Flagstone and Blue/Brown Sandstone Flagstone

**BOTTOM LEFT**

Blue/Brown Sandstone Flagstone

**BOTTOM RIGHT**

Blue/Brown Sandstone Machine Cut Steps



## BLUE/BROWN SANDSTONE LANDSCAPE COLLECTION



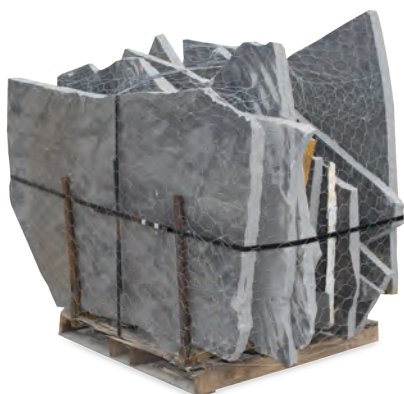
Blue Sandstone 8" Drywall  
Item #111



Blue Sandstone Tumbled Natural Wall  
Item #227-BS



Blue Sandstone Flagstone | Item #419  
Available in 1" Minus, 1" and 2" thickness



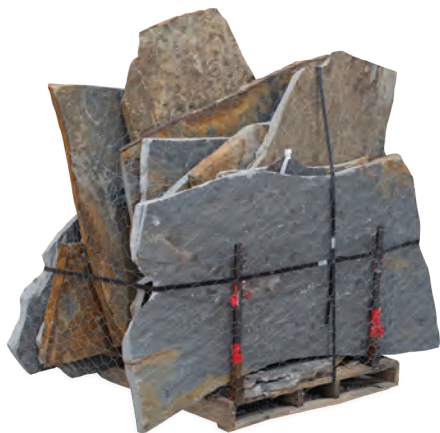
Blue Sandstone Stand-Up | Item #419-SU  
Available in 1" Minus, 1" and 2" thickness



Blue/Brown Sandstone 1" Flagstone  
Item #422-1 | Also available in 1" Minus



Blue/Brown Sandstone 2" Flagstone  
Item #422



Blue/Brown Sandstone Stand-Up | Item #422-SU  
Available in 1" and 2" Stand-Up



Blue/Brown Sandstone Machine Cut  
Item #828-36

3 ft



Blue/Brown Sandstone Machine Cut  
Item #828-48

4 ft

## BLACK HILLS RUSTIC LANDSCAPE COLLECTION

The beauty of the Black Hills Rustic Landscape Collection is the combination of colors ranging from rugged earthy browns and tans, offset by some rust or blue-gray colored pieces. With an extensive product line featuring 8" Drywall, Natural Wall, Flagstone, Steps, Edging and Boulders you have countless options for outdoor projects.



Black Hills Rustic 8" Drywall  
Item #142



Black Hills Rustic 12" Drywall  
Item #142C



Black Hills Rustic Tumbled Edging  
Item #747 | Also available Untumbled



Black Hills Rustic 1" Flagstone  
Item #415-1 | Also available 1" Minus



Black Hills Rustic 2" Flagstone  
Item #415



Black Hills Rustic Supreme Flagstone  
Item #415-S



Black Hills Rustic Stand-Up | Item #415-SU  
Also available in 1" Minus, 1" and 2" Stand-Up

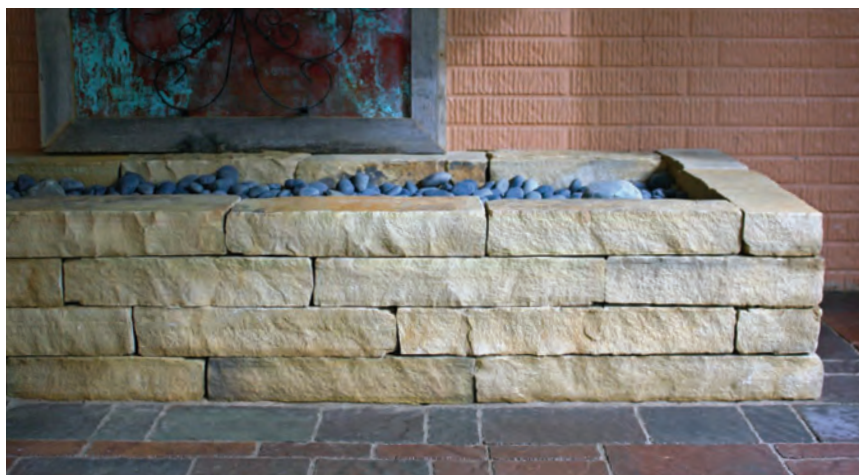


Choctaw Tumbled 2" - 3" Natural Wall  
Item #227 | Also available Untumbled



Choctaw Untumbled 3" - 5" Natural Wall  
Item #228-U | Also available Tumbled





**TOP**  
Black Hills Rustic 8" Drywall

**MIDDLE LEFT**  
Black Hills Rustic Flagstone

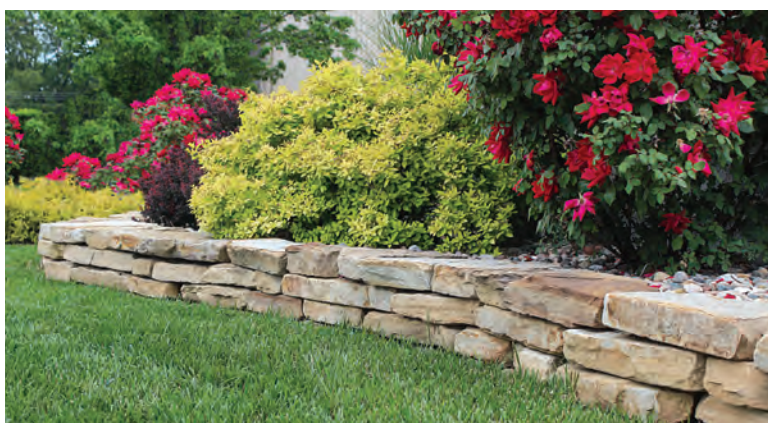
**MIDDLE RIGHT**  
Choctaw Untumbled Natural Wall

**BOTTOM LEFT**  
Black Hills Rustic Flagstone & Edging

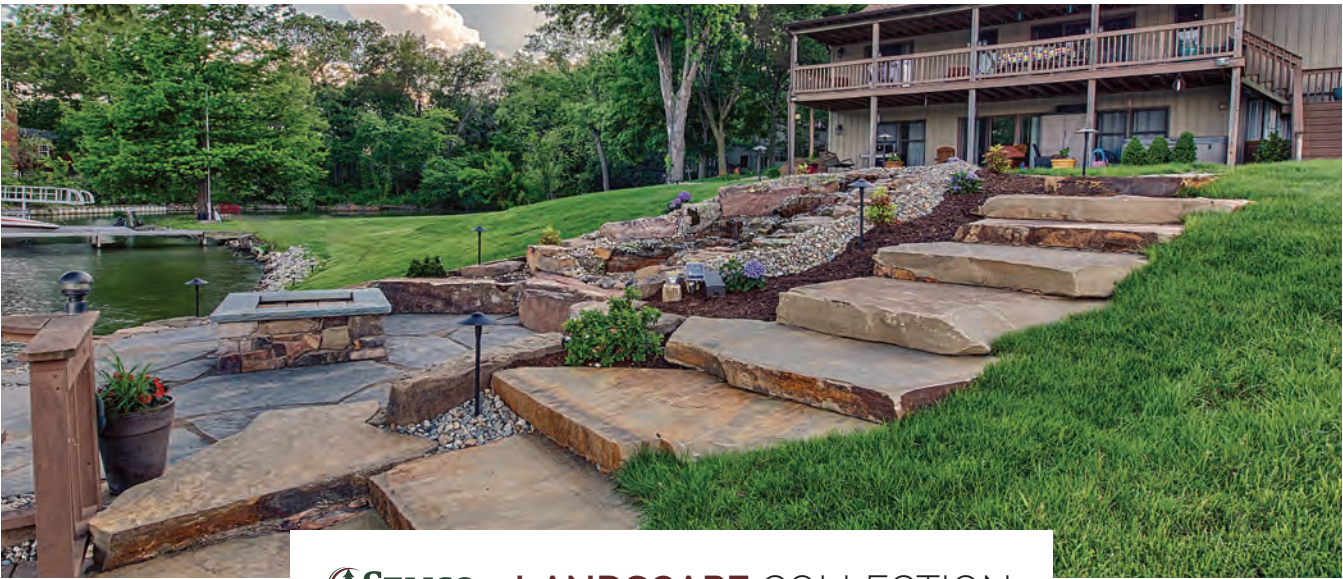
**BOTTOM RIGHT**  
Choctaw Tumbled Natural Wall



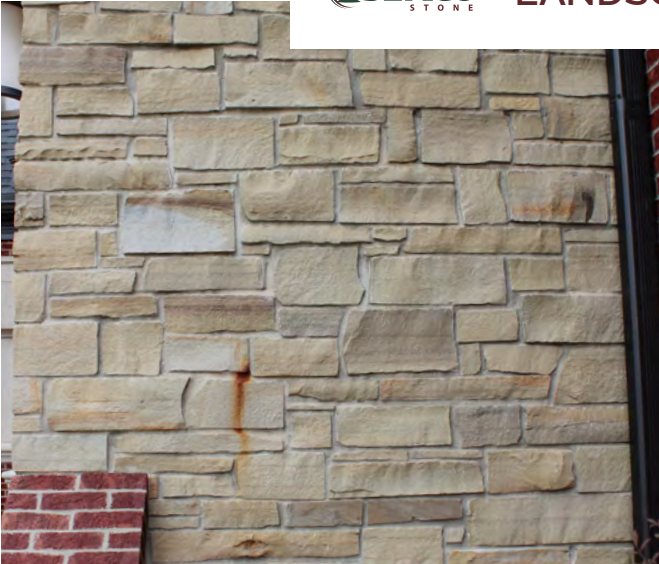
 **LANDSCAPE COLLECTION**







 **LANDSCAPE COLLECTION**



Black Hills Rustic Natural Slabs



Black Hills Rustic Machine Cut Steps



Black Hills Rustic Machine Cut | Item #814

3 ft    4 ft



Black Hills Rustic Natural Slab | Item #815



Brentwood Boulders | Item #643-BB



## BLUE SANDSTONE COLLECTION

Name	Item #	Depth/Height	Thickness	Diameter	Length
Blue Sandstone 8" Drywall	111	8"	3" to 4"		12" to 36"
Blue Sandstone Tumbled Natural Wall	227-BS	12"	2" to 3"		6" to 24"
Blue Sandstone 1" Flagstone	419-1		1" to 1.5"	12" to 30"	
Blue Sandstone 2" Flagstone	419		2" to 2.5"	12" to 30"	
Blue Sandstone 1" Minus Stand-Up Flagstone	419-SU1M		0.75" to 1"	2' to 4'	
Blue Sandstone 1" Stand-Up Flagstone	419-SU1		1" to 1.5"	2' to 4'	
Blue Sandstone 2" Stand-Up Flagstone	419-SU2		1.75" to 2.5"	2' to 4'	

## BLUE/BROWN SANDSTONE COLLECTION

Name	Item #	Depth/Height	Thickness	Diameter	Length
Blue/Brown Sandstone 1" Flagstone	422-1		1" to 1.5"	12" to 30"	
Blue/Brown Sandstone 2" Flagstone	422		2" to 2.5"	12" to 30"	
Blue/Brown Sandstone 1" Minus Stand-Up Flag	422-SU1M		0.75" to 1"	2' to 4'	
Blue/Brown Sandstone 1" Stand-Up Flagstone	422-SU1		1" to 1.5"	2' to 4'	
Blue/Brown Sandstone 2" Stand-Up Flagstone	422-SU2		1.75" to 2.5"	2' to 4'	
Blue/Brown Sandstone Machine Cut Steps	828	16" – 18"	6" to 8"		3' or 4'

## BLACK HILLS RUSTIC COLLECTION

Name	Item #	Depth/Height	Thickness	Diameter	Length
Black Hills Rustic 8" Drywall	142	8"	3.5" to 4.5"		12" to 36"
Black Hills Rustic 12" Drywall	142C	12"	3.5" to 4.5"		12" to 36"
Black Hills Rustic 1" Flagstone	415-1		1" to 1.5"	12" to 30"	
Black Hills Rustic 2" Flagstone	415		2" to 2.5"	12" to 30"	
Black Hills Rustic Supreme Flagstone	415-S		2" to 3"	24" to 36"	3' to 4.5'
Black Hills Rustic 1" Minus Stand-Up Flagstone	415-SU1M		0.75" to 1"	2' to 4'	
Black Hills Rustic 1" Stand-Up Flagstone	415-SU1		1" to 1.5"	2' to 4'	
Black Hills Rustic 2" Stand-Up Flagstone	415-SU2		1.75" to 2.5"	2' to 4'	
Black Hills Rustic Tumbled Edging	747	4"	4"		12" to 24"
Black Hills Rustic Untumbled Edging	747-U	4"	4"		12" to 24"
Black Hills Rustic Machine Cut Steps	814	16" – 18"	6" to 8"		3', 4' or 5'
Black Hills Rustic Natural Slab Steps	815	24" to 36"	5" to 7"		36" to 60"

## BRENTWOOD COLLECTION

Name	Item #	Thickness	Length
Brentwood Boulders	643-BB	Available in Small, Medium and Large. Specify sizes when ordering.	

## CHOCTAW COLLECTION

Name	Item #	Depth/Height	Thickness	Diameter	Length
Choctaw Tumbled 2" – 3" Natural Wall	227		2" to 3"	6" to 24"	
Choctaw Untumbled 2" – 3" Natural Wall	227-U		2" to 3"	6" to 24"	
Choctaw Tumbled 3" – 5" Natural Wall	228		3" to 5"	6" to 24"	
Choctaw Untumbled 3" – 5" Natural Wall	228-U		3" to 5"	6" to 24"	





Random Height



Dimensional



Ledgestone

## BLACK HILLS RUSTIC BUILDING STONE COLLECTION

For over 25 years, artisans have been hand-crafting products in the Black Hills Rustic Building Stone Collection. Colors range from rugged earthy browns, to sundrenched golds, and cool blue-gray tones and delivering a timeless feel to any project.

Bavarian Buff | Item #M947



Heights: 3" – 8" | Lengths: Random up to 24"

Black Hills Rustic | Item #M415



Heights: 3" – 8" | Lengths: Random up to 24"

Brentwood | Item #M147



Heights: 4" – 10" | Lengths: Random up to 24"

Canadian Ledge | Item #M171



Heights: 3" – 7" | Lengths: Random up to 24"

Chestnut Hill Castlerock | Item #M148



Heights: 4" – 24" | Lengths: Random up to 24"

Cheyenne Webwall | Item #265



Thickness: 3" – 5" | Diameter: Up to 18" x 24"

Dakota Springs Castlerock | Item #M167



Heights: 4" – 24" | Lengths: Random up to 24"

Deer Haven | Item #M176



Heights: 3" – 6" | Lengths: Random up to 24"



In the photos on these two pages the stone has been tooled by a mason. Communication is important between the homeowner and mason to ensure you achieve the look you want for your project.

Palisade Blend | Item #M166



Heights: 3" – 10" | Lengths: Random up to 24"

Pine Ridge | Item #M121



Heights: 3" – 15" | Lengths: Random up to 36"

Sierra Tumbled | Item #M165T



Heights: 3" – 12" | Lengths: Random up to 24"

Willowbrook Blue | Item #M144



Heights: 3" – 7" | Lengths: Random up to 24"

Willowbrook Blue Castlerock | Item #M146



Heights: 4" – 24" | Lengths: Random up to 24"

Willowbrook Brown | Item #M143



Heights: 3" – 7" | Lengths: Random up to 24"

Willowbrook Brown Castlerock | Item #M145



Heights: 4" – 24" | Lengths: Random up to 24"

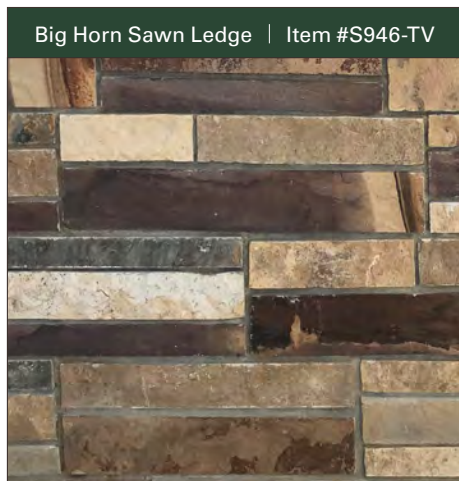
Wolf Ridge | Item #M178



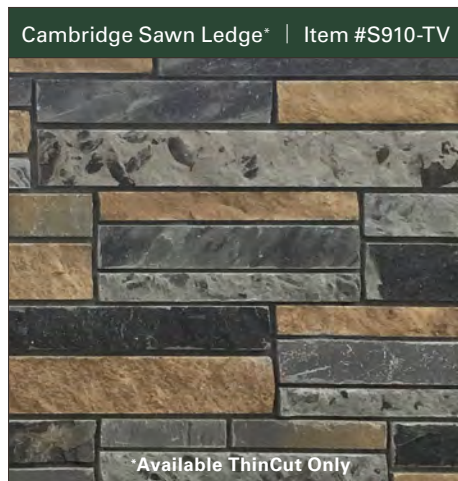
Heights: 3" – 6" | Lengths: Random up to 24"



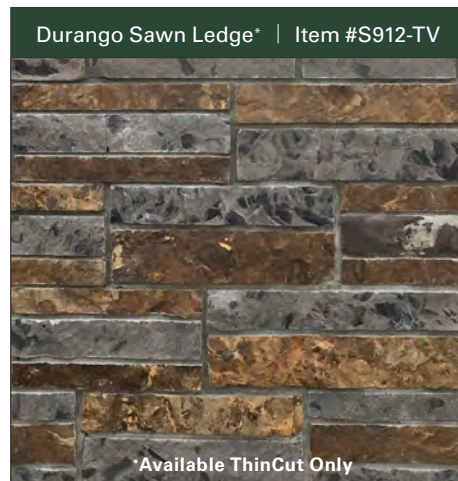
Random Height
  Dimensional
  Ledgestone



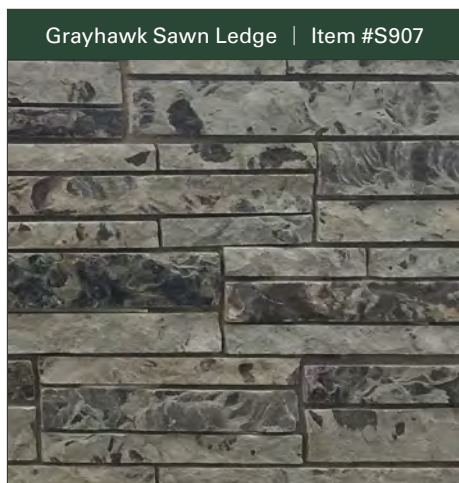
Heights: 2", 3", 4" | Lengths: Random up to 24"



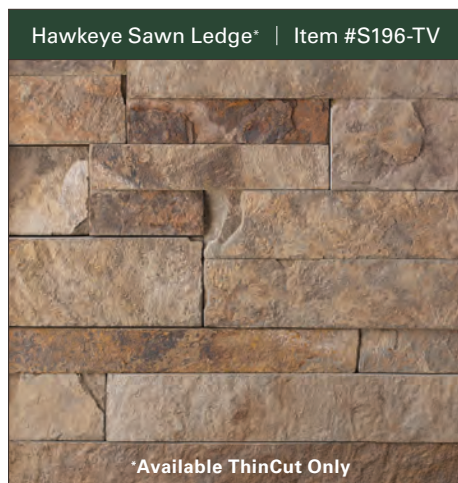
Heights: 2", 3", 4" | Lengths: Random up to 24"



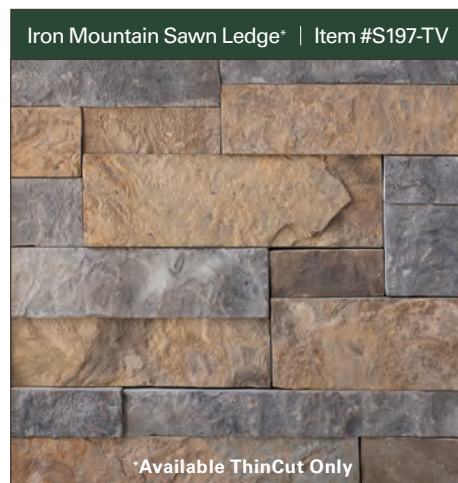
Heights: 2", 3", 4" | Lengths: Random up to 24"



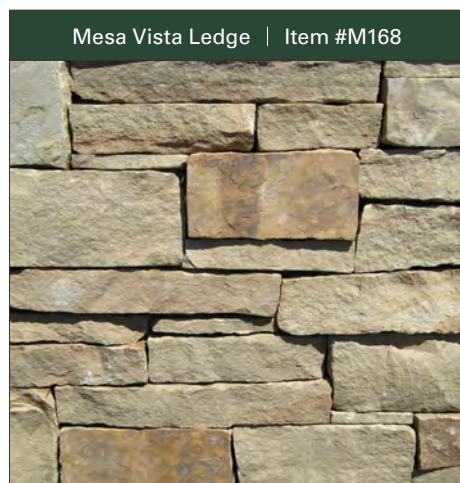
Heights: 2", 3", 4" | Lengths: Random up to 24"



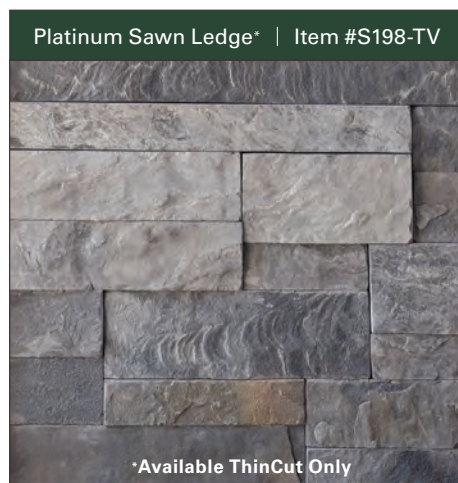
Heights: 2", 3", 4" | Lengths: Random up to 24"



Heights: 2", 3", 4" | Lengths: Random up to 24"



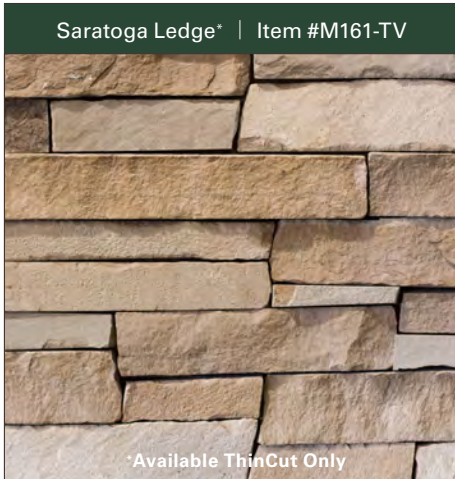
Heights: 2", 3", 4" | Lengths: Random up to 24"



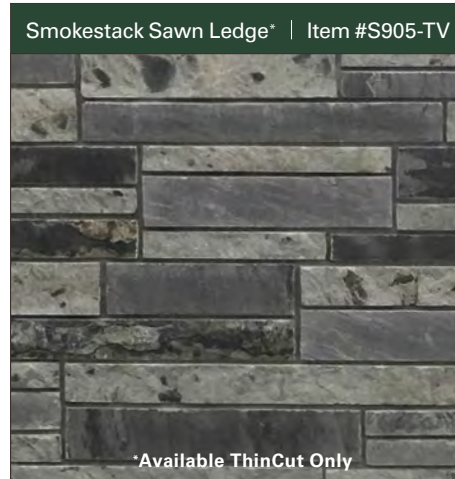
Heights: 2", 3", 4" | Lengths: Random up to 24"



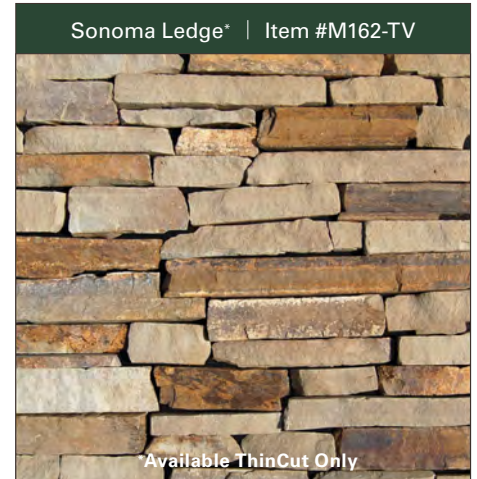
In the photos on these two pages the stone has been tooled by a mason. Communication is important between the homeowner and mason to ensure you achieve the look you want for your project.



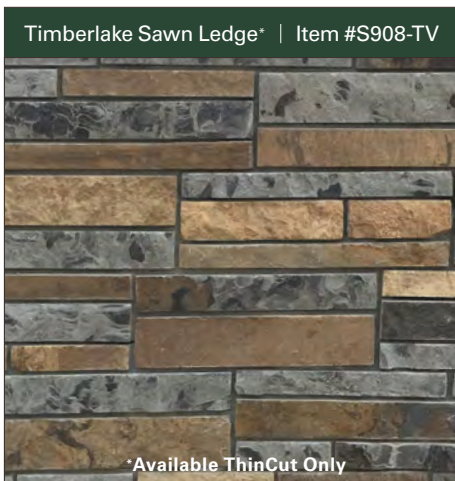
Heights: 1" – 4" | Lengths: Random up to 24"



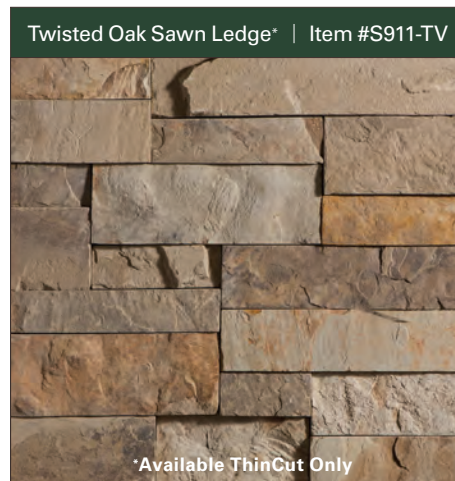
Heights: 2", 3", 4" | Lengths: Random up to 24"



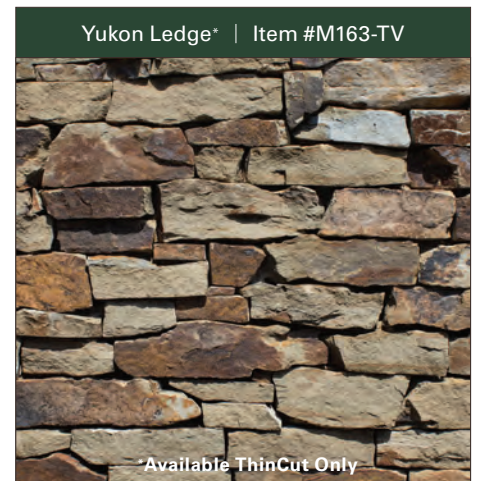
Heights: 2" – 4" | Lengths: Random up to 24"



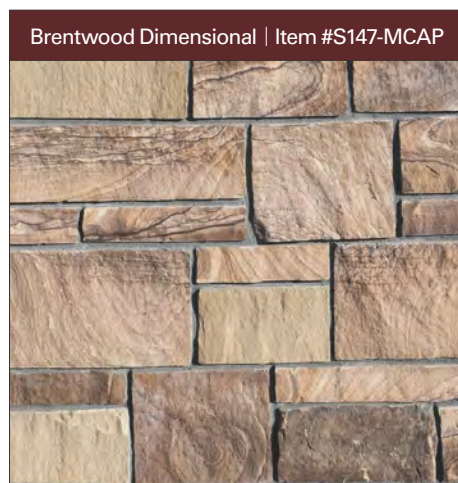
Heights: 2", 3", 4" | Lengths: Random up to 24"



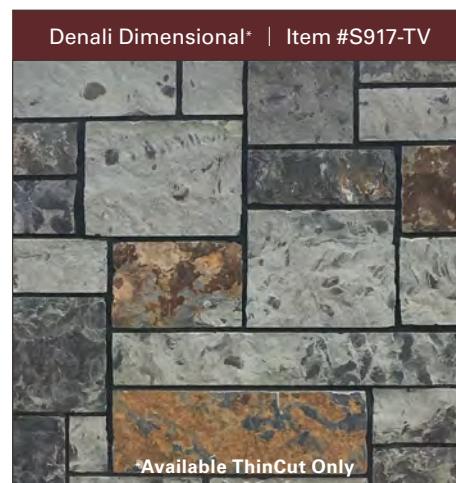
Heights: 2", 3", 4" | Lengths: Random up to 24"



Heights: 1" – 4" | Lengths: 5" – 20" Random



Heights: 2.25", 5" and 7.75" | Lengths: Up to 24"

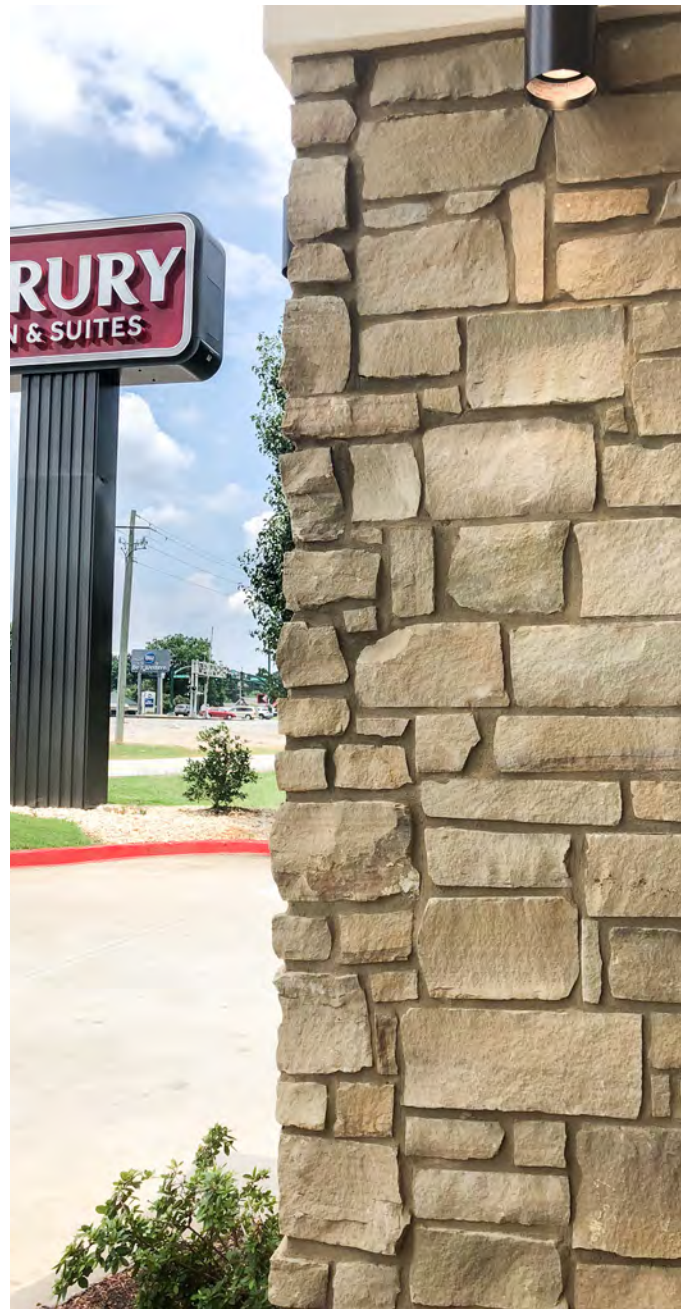


Heights: 2.25", 5" and 7.75" | Lengths: Up to 24"









**OPPOSITE PAGE TOP**  
Dakota Springs Castlerock

**OPPOSITE PAGE BOTTOM**  
Bavarian Buff Random Height

**TOP LEFT & TOP RIGHT**  
Bavarian Buff Random Height

**BOTTOM**  
Iron Mountain Dimensional









**OPPOSITE PAGE LEFT**  
Black Hills Rustic Random Height

**OPPOSITE PAGE RIGHT**  
Canadian Ledge

**TOP**  
Black Hills Rustic Random Height

**BOTTOM**  
Yukon Ledge









**OPPOSITE PAGE TOP**  
Chestnut Hill Castlerock

**OPPOSITE PAGE BOTTOM**  
Pine Ridge Random Height

**LEFT**  
Chestnut Hill Castlerock

**RIGHT**  
ThinCut™ Mojave Ledge









**OPPOSITE PAGE**  
Willowbrook Blue Castlerock

**LEFT**  
Deer Haven Random Height

**RIGHT**  
Deer Haven Random Height





**TOP**

Custom blend of  
Chestnut Hill Castlerock and  
Willowbrook Brown Castlerock

**BOTTOM**

Custom blend of  
Chestnut Hill Castlerock and  
Willowbrook Brown Castlerock

**OPPOSITE PAGE TOP**

Brentwood Random Height

**OPPOSITE PAGE BOTTOM**

Willowbrook Brown Castlerock











**TOP**  
Iron Mountain Dimensional

**BOTTOM**  
Iron Mountain Dimensional





## »» Flooring

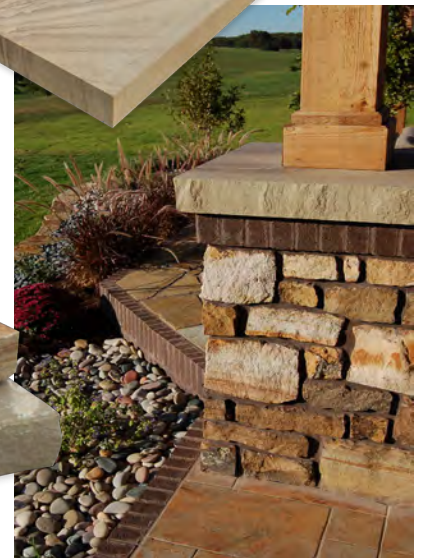
Bring the beauty of nature into your home or business with Brentwood Flooring – it is durable, natural, beautiful, and always stylish in any residential or commercial application. Perfect for interior and exterior applications such as patios, walkways, and even pool surrounds. This product is sawn on all sides and available in both 3CM (1.18") and 2" thickness. Planks are available in 4" wide strips x random lengths. Tiles are available in random squares and rectangles (see picture above). Contact your sales representative for more information.



## »» Caps and Sills

Add the finishing touch to any project with a Brentwood cap. Standard cap thickness is 2" to 2.25". Standard cap size is 24"W x 24"L or 18"W x random lengths. Special sizing available upon request. Sills are available in both Black Hills Rustic and Blue Sandstone. Sills are cut 3"D (+/- 0.25") x 48"L. Each sill has 5 sawn sides and a machine split- face.

- »» S-147C-S      Brentwood 24" x 24" Caps
- »» S-415SSIL348      Black Hills Rustic Sawn Sill 3" x 48"
- »» S-415SSIL3      Black Hills Rustic Natural Sill 3" x 24"
- »» S-415SSIL6      Black Hills Rustic Natural Sill 6" x 24"







At Semco Stone, we simplify your project by being a single, reliable source for everything you need, saving you time, money, and the hassle of working with multiple suppliers. We own and operate our own quarries, fabrication facilities, logistics, tumbling and bagging operations, which gives us full control over quality and availability of our products—from the start of your project to the finish.

Our facility is equipped with some of the best machinery in the industry and run by a team of experienced craftsmen and operators who take pride in delivering consistent, top-quality results. Semco has earned its reputation by reliably supplying both natural stone and manufactured hardscape products for commercial and residential projects of any size.

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And what you do simply proves what you believe."*



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